


29 PowerCart/line  
4'x8' parts

LINE 1: 45 seconds index = 80 carts per hour  
600 carts per 7.5 hours = 200 completed  
3 stage finished carts

LINE 2: 45 seconds index = 80 carts per hour  
600 carts per 7.5 hours = 200 completed  
3 stage finished carts

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	DRAWN T. Lin 06/20/2011		
	CHECKED		
	SCALE NONE		
SHEET 1 OF 1	REV 1		