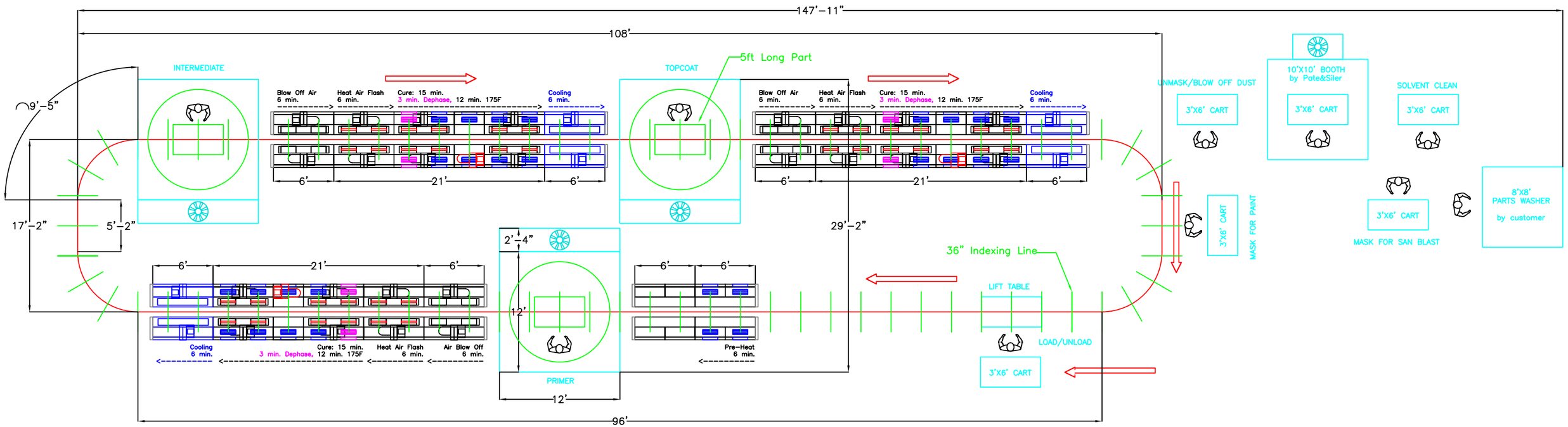

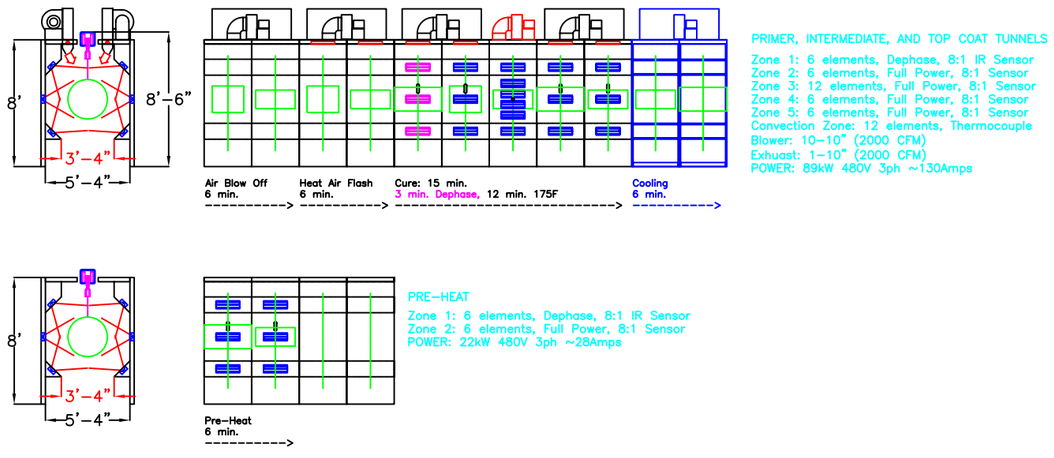

Stop Number	Process	Stop (time)	Time (minute)
1	Load/Unload	1	3
2 to 9	Load/Unload to Pre-Heat Tunnel	8	24
10 to 13	PreHeat Tunnel	4	12
14	Pre-Heat Tunnel to Primer Booth	1	3
15 to 17	Primer Booth	3	9
18	Primer Booth to Primer Tunnel	1	3
19 to 29	Primer Tunnel	11	33
30 to 38	Primer Tunnel to Intermediate Booth	9	27
39 to 41	Intermediate Booth	3	9
42	Intermediate Booth to Intermediate Tunnel	1	3
43 to 53	Intermediate Tunnel	11	33
54	Intermediate Tunnel to TopCoat Booth	1	3
55 to 57	TopCoat Booth	3	9
58	TopCoat Booth to TopCoat Tunnel	1	3
59 to 69	TopCoat Tunnel	11	33
70 to 80	TopCoat Tunnel to Load/Unload	11	33
	Total Stops	**80**	**240**

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IT IS THE RESPONSIBILITY OF THE CONSUMER TO INSURE THAT ONLY QUALIFIED ELECTRICAL PERSONNEL UTILIZE THIS DOCUMENT.

JOB NUMBER

DRAWN T.Lin 3/15/2012

CHECKED

SCALE NONE

SHEET 1 OF 1

DWG No. Concept Drawing

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TITLE High Temperature Hang–line System

REV 4